Louver Height

(in.)

STANDARD CONSTRUCTION

FRAME: .081" thk. (nominal) extruded aluminum, 6063-T52/T6 alloy.

Channel type.

BLADES: Stationary blades are made from .081" thk. (nominal)

extruded aluminum 6063-T52/T6 alloy. Operable blades are made from .032" thk. (nominal) formed aluminum.

Blades are approximately 31/2" on centers.

LOUVER FACE: Full width sill with head and blades contained within jambs.

BEARINGS: Oilite bronze, press fit into frame. SCREEN: (When indicated, in a removable frame)

1/2" flattened aluminum, .051" thk.,

¹⁸/₁₆ aluminum mesh insect screen, .011" dia., -or-

-or-½" sq. mesh intermediate double crimped aluminum wire,

.063" dia. FINISH: Mill.

OPTIONS

Finishes - Enamels, Epoxies, etc.

Other screens available.

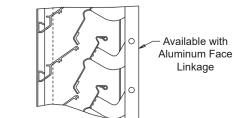
Actuators - Electric, Pneumatic, Manual, etc.

NOTES

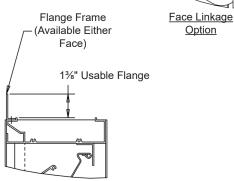
- 1. ½" nominal deduction will be made to the opening size given.
- 2. Approximate shipping weight is 5.3 lbs./sq.ft.

LOUVER SIZES

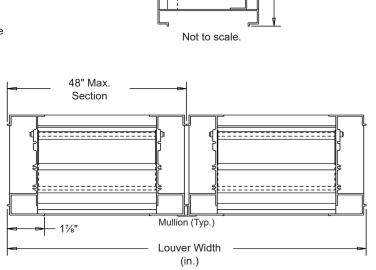
Min Panel	Max Single Panel
12"W x 12"H	48"W x 72"H



Option



Flange Frame **Option**



6"

31/2"

O.C.

									,	
Item #	Qty	Width	Height	Width	Height	Mullion	Type	Location		ONAL
		Openii	ng Size	Louve	r Size	Mullion	Screens			<u>Union Made</u>
Arch. /	Eng. :	·				EDR:		ECN:	Job:	
	Eng. :					EDR:		ECN:	Job:	

In the interest of product development, Louvers & Dampers reserves the right to make changes without notice.

Louvers **Dampers** A Mestek Company

Extruded Aluminum Louver • 6" Deep • 35° Drainable Baffle Blades • Combination Adjustable • Exhaust Only

PERFORMANCE DATA

Pressure Drop: .19 in. w.g. (exhaust) without Face Linkage

.08 in. w.g. (exhaust) with Face Linkage fully open

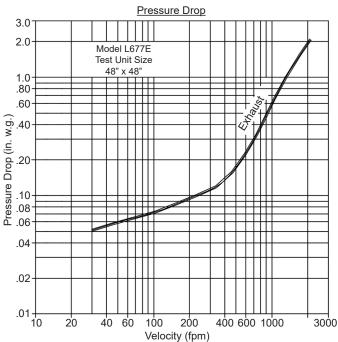
Free Area: 8.18 sq.ft. = 51% for 48"W x 48"H sample tested in accordance with AMCA Standard 500-L.

Ratings do not include the effect of a screen.

Without Face Linkage

Louver installed per AMCA Standard 500-L Fig. 5.5 Pressure is corrected to .075 lb./cu.ft. air density.

Operational Pressures Start to Open - .053 in. w.g. Open - .182 in. w.g.

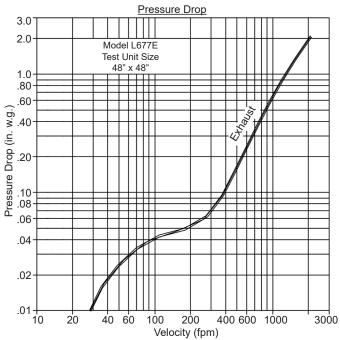


With Face Linkage

Louver installed per AMCA Standard 500-L Fig. 5.5 (Face mounted to plenum)

Pressure is corrected to .075 lb./cu.ft. air density.

Operational Pressures Start to Open - .010 in. w.g. Open - .073 in. w.g.



Exhaust air converted to .075 lb./cu.ft. air density.

Free Area (sq.ft)

		Width (in.)						
		12"	18"	24"	30"	36"	42"	48"
	12"	.25	.43	.61	.79	.97	1.15	1.33
t (in.)	24"	.69	1.20	1.70	2.21	2.71	3.22	3.72
	36"	1.07	1.85	2.63	3.41	4.19	4.97	5.75
Height	48"	1.52	2.63	3.74	4.85	5.96	7.07	8.18
エ	60"	1.90	3.28	4.66	6.04	7.42	8.80	10.18
	72"	2.35	4.06	5.77	7.48	9.19	10.90	12.60

AMCA Registered Laboratory is a laboratory equipped and stagged to conduct tests according to the appropriate AMCA test methods and which has been licensed as an AMCA Registered Laboratory.

